# LUDLUM MODEL 375-10 DIGITAL WALL-MOUNT AREA MONITOR WITH INTERNAL SCINTILLATOR

June 2025
Serial Number 338297 and Succeeding
Serial Numbers

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This warranty excludes the replacement of photomultiplier tubes, G-M and proportional tubes, and scintillation crystals which are broken due to excessive physical abuse or used for purposes other than intended.

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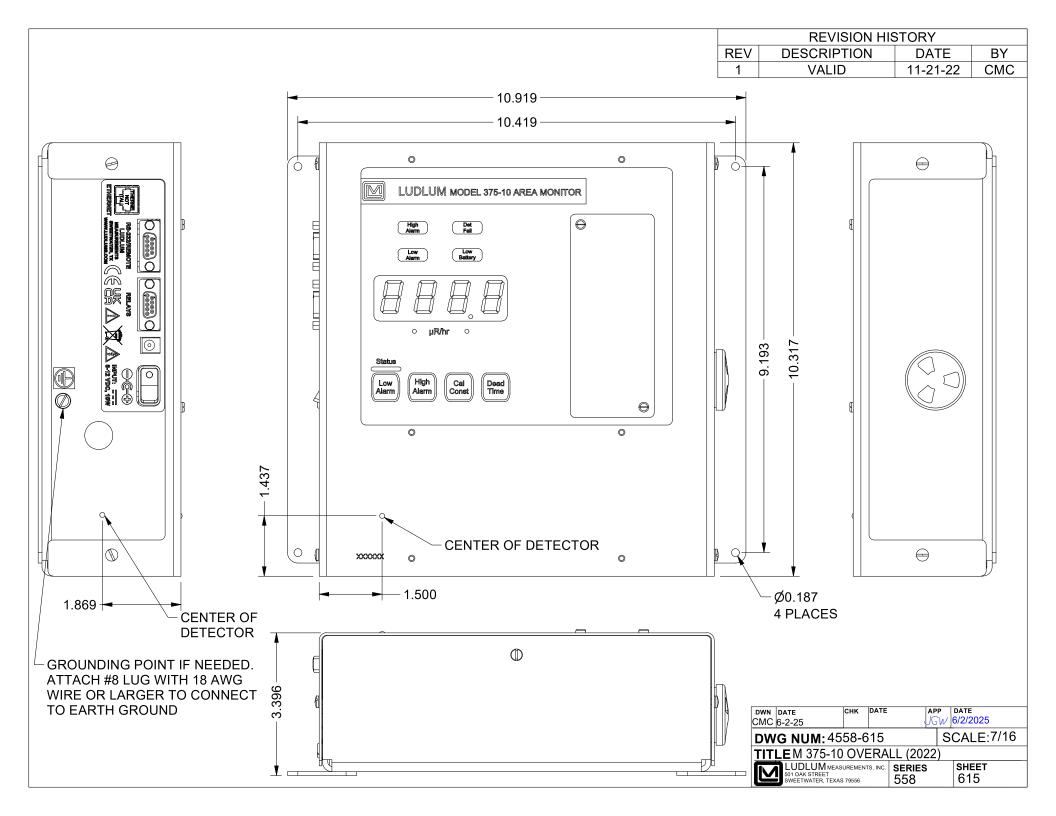
#### RETURN OF GOODS TO MANUFACTURER

If equipment needs to be returned to Ludlum Measurements, Inc. for repair or calibration, please send to the address below. All shipments should include documentation containing return shipping address, customer name, telephone number, description of service requested, and all other necessary information. Your cooperation will expedite the return of your equipment.

LUDLUM MEASUREMENTS, INC. ATTN: REPAIR DEPARTMENT 501 OAK STREET SWEETWATER, TX 79556

800-622-0828 325-235-5494 FAX 325-235-4672

Ludlum Measurements, Inc. June 2025



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## Introduction

he Model 375-10 Digital Wall-Mount Area Monitor is designed for visibility and ease of use. Featuring a wall-mount chassis, the Model 375-10 has a four-digit LED display that is readable from 9 m (30 ft) away. Backlit indicators warn of low radiation alarm (yellow), high radiation alarm (red), instrument failure (red), and low battery (yellow). A green status light is a positive indication of instrument operation.

Parameters are protected under a calibration cover. Calibration is easily accomplished by moving the CAL dipswitch to the right, and using the push buttons to increment or decrement the calibration constant, dead time correction and alarm point parameters. Parameters are stored in non-volatile memory (retained even with power disconnected).

A five-decade logarithmic analog output is provided as is a battery backup for providing up to 48 hours of additional use after the primary power is removed. An Ethernet interface is supplied for use with the optional Model 375 Ethernet Network Software or the Ludlum Webpage and Service Software.

The Model 375-10 comes equipped with an internal 5.1 x 5.1 cm (2 x 2 in.) (Dia x L) NaI (sodium iodide) scintillation detector, which is normally calibrated to be non-sensitive to low energy medical isotopes.

As an option, a removable lead shield for the detector can be installed, providing greater resistance to alarm on low-energy sources.



## **Getting Started**

he Model 375-10 Digital Wall-Mount Area Monitor is designed for ease of use. This section of the manual is designed to help the first-time user get started. Initial power-up and basic features of the Model 375-10 will be discussed in this section. Other sections of the manual provide more detailed information.

## **Power Up**

#### Caution!

Verify instrument voltage input rating before connecting to a power converter. If the wrong power converter is used, the instrument and/or power converter could be damaged.

Plug the wall-mounted 9 Vdc power supply into a suitable wall (mains) outlet.

If the RS-232 feature is used, plug in a suitably wired 9-pin connector cable. (See Page 4-4 for the pin assignment of the 9-pin connector.) Turn power ON with the left side panel switch. Do not turn power OFF unless the unit is to be removed from service.

Please set the alarm point(s) on this instrument to conform to your requirements. The factory-set alarm points may be incorrect for your use.

Refer to the instrument manual for more information on setting alarm points.

FAILURE TO RESET THE ALARM POINT(S)
MAY RESULT IN EXCESSIVE ALARMS OR
LACK OF SENSITIVITY.

Read and then remove the sticker (illustrated to the left) from the instrument calibration cover. Checking and setting of the alarmpoint(s) is discussed in detail on pages 2-3 and 7-1 of this manual.

Initial power-up will momentarily activate the internal front-panel lights (except LOW BAT), sound the audio, and display "8888" on the four-digit LED display. The firmware version number (39665Nyy) is then displayed as "396" and "65yy" (where "yy" represents the current version number).

When the instrument has finished measuring background, it will display the current radiation reading and begin checking for an alarm condition.

#### **Radiation Units**

The Model 375-10 may be calibrated for almost any desired radiation units of measure. Common units of measure include mR/hr,  $\mu$ R/hr, R/hr, mSv/h,  $\mu$ Sv/h, cps, cpm, and kcpm. In each case, the unit of measure is indicated underneath the four-digit display. Throughout the rest of this manual, the notation <units> will be used as a substitute.

## **Checking Parameters**

Check the low-alarm point setting by pressing the LOW ALARM button. The low-alarm point will be displayed as long as the button is pressed. The low-alarm point is in units of <units>. The low-alarm point can be set from 0.1 <units> to 9999 <units>.

Check the high-alarm point setting by pressing the HIGH ALARM button. The high-alarm point will be displayed as long as the button is pressed. The high alarm point is in units of <units>. The high-alarm point can be set from 0.1 <units> to 9999 <units>.

Check the calibration constant by pressing the CAL CONST button. The calibration constant will be displayed as long as the button is pressed. The calibration constant is in units of cpm (counts per minute) per <units>. The calibration constant can be set from 0.1 cpm/<units> to 9999 cpm/<units>.

Check the detector dead time correction by pressing down on the DEAD TIME button. The dead time correction will be displayed as long as the button is pressed. The dead time correction is in units of microseconds. The dead time correction can be set from 0.1 microseconds to 9999 microseconds.

Press both LOW ALARM and HIGH ALARM buttons simultaneously to view and change the unit ID number (a parameter from 1-999). This ID number is broadcast with the serial or Ethernet broadcast. If the Ethernet interface is connected to a network, a unique ID number must be assigned to each Model 375-10 in order for the instruments to work properly.

## **Setting Alarm Points**

The LOW ALARM and HIGH ALARM points can only be changed while the instrument is in calibration mode. Switch the top dipswitch CAL MODE (behind the calibration cover) to the right to place the instrument into calibration mode.

Changing alarm points is done by holding down the corresponding parameter key and pressing the up or down arrow buttons. Alarm points can be set in the range of 0.1 to 999.9. When an alarm point is changed the instrument will sound an audible beep to confirm the saving of the parameter, and will then return to displaying the current radiation level.

#### Note:

Once the alarm point(s) is set, it is important to remember to switch the CAL MODE switch back to the left. This action protects the parameters from inadvertent changes.

## **Operational Check (optional)**

The operational check is an important assurance that the radiation detector and electronics are working correctly.

#### Note:

Ludlum Measurements suggests that an operational check be performed on a regular basis. Local procedures may supersede this suggestion.

For an operational check it is necessary to use a radiation check source (not included, but available). When not being used, store the check source in a secure area.

#### Note:

LMI check sources present very minimal risks and are therefore unlicensed (Exempt Quantity Sources reference: 10 CFR 30.71 Schedule B). The radioactive element is sealed (permanently bonded or fixed inside a capsule) so you need not wash your hands after handling. Radiation exposure while handling this source is very minimal with no identified long or short-term risks. Although the amount of radiation given off by exempt sources is so low that it presents no significant hazard, they should be handled with care and respect. Time, distance, and shielding are the best ways to control exposure.

- Taking the source in hand, place it so that it is located on the center (same location each time) of the detector (crystal), as indicated on the instrument left-side panel. Hold it there for approximately five seconds or until the reading stabilizes. Take note of the displayed level of radiation.
- 2. Verify that the reading is within 20% of the last reading obtained. Remove the source from the detector.
- 3. If an alarm is activated, ensure that all visual and audible devices (if applicable) work correctly.



## **Specifications**

**Display**: four-digit LED display with 2 cm (0.8 in.) character height.

**Display Range**: 000.0-9999

**Display Units**: can be made to display in  $\mu$ R/hr, mR/hr, R/hr,  $\mu$ Sv/h, mSv/h, Sv/h,  $\mu$ rem/hr, mrem/hr, rem/hr, cpm, cps, and others

**Display Blanking**: under non-alarm conditions when under battery power; or when CAL MODE dipswitch is placed to the right

**Detector**: internal,  $5.1 \times 5.1 \text{ cm}$  (2 x 2 in.) Nal(T1) Scintillator; Ludlum Model 44-10-18

**Optional Detector Shield**: removable lead shield for resistance to alarm on low-energy sources; 6.7 x 10.2 x 20.3 cm (2.6 x 4 x 8 in.) (Dia x W x L)

Operating Range: typically  $0.1-2000 \mu R/hr$ , or equivalent

**Linearity**: readings within 10% of true value with detector connected

**Response**: typically 3 seconds from 10% to 90% of final reading

**Status (green light)**: indicates the instrument is functioning properly

**Low Alarm**: indicated by a yellow light and slow-beep (1 per second) audible tone (can be set at any point from 0.0-9999)

**High Alarm**: indicated by a red light and a fast-beep (4 per second) audible tone (can be set at any point from 0.0-9999)

#### **Note:**

Audible indicators can be configured as a single beep if desired. Audio intensity is controlled by rotating the baffle on the audio device. Audio intensity may also be adjusted by moving an internal connector.

**LOW BAT**: indicated by a yellow light; two hours of battery life remain

**DET Fail**: indicated by a red light and an audible tone greater than 68 dB at 60 cm (2 ft) for conditions of detector overload, no count from detector or instrument failure, also triggered by the LOW BAT light

**Overload**: A display reading of "-OL-" and audible FAIL alarm indicate detector saturation, usually set to initiate just above the highest range of the detector.

**Ethernet:** 10 Base-T connection for use with Ludlum software

**High Voltage**: adjustable from 450-2500 V

**Dead Time**: adjustable to compensate for dead time of the detector and electronics (can be read on the display)

**Over-range**: A display reading of "----" and activated low and high alarms indicate that the radiation field being measured has exceeded the counting range of the instrument (or when dead time correction accounts for more than 75% of the displayed reading).

**Data Output**: a 9-pin connector providing five-decade log output, RS-232 output, signal ground connection, FAIL and HIGH ALARM signals (current sink) and direct connection to battery and ground

**RS-232 Output**: a two-second dump for computer data logging

Remote (optional): Ludlum Model 271 or 272 remote units

**Audio:** Intensity can vary from approximately 68 dB to 100 dB through operation of the external rotary baffle and the internal voltage connection. Frequency is approximately 3 kHz.

**Power**: 9 Vdc wall-mount adapter, handles any mains voltage in the world, supplied with four sets of prongs for almost any wall receptacle

**Battery Life**: typically 8 hours in non-alarm condition

**Battery Charger**: battery is continuously trickle charged when the instrument is connected to line power and turned on

#### Warning!:

Only certified technician or calibration personnel should replace battery.

**Construction**: aluminum housing with ivory powder-coat finish

**Size**:  $26.2 \times 24.6 \times 8.4 \text{ cm} (10.3 \times 9.7 \times 3.3 \text{ in.}) (H \times W \times D)$ 

**Weight**: 4.7 kg (10.3 lb)



## **Operator Controls and Setup**

#### **Calibration Controls**

Remove the calibration cover to expose the calibration controls. The calibration controls include the up/down buttons, five calibration potentiometers, and the option dipswitch (detailed in the following subsection). The five potentiometers are detailed below.

#### Warning!

Do not touch the circuit board in the calibration window due to potential for electric shock.

**ANALOG**: used to adjust the logarithmic analog voltage output, adjusted in calibration mode to the full-scale voltage reading or adjusted to a known point at some given reading.

**HV**: used to set the high voltage required for detector operation. Adjustable from 450-2500 Vdc. Be sure to check the high voltage with a high-impedance (1000-Mohm impedance) voltmeter only. A high-voltage checkpoint is located next to the HV potentiometer.

**DISC**: internal discriminator used to set pulse threshold for counting pulses from the detector. The pad allows direct measurement of threshold voltage. Set the DISC voltage to 2.5 times the desired pulse height threshold. The pulse height threshold is adjustable from 2.0 mVdc to 100 mVdc.

**BAT CHARGE**: used to set the backup battery, trickle-charging voltage. It is set to 6.9 Vdc while the battery is disconnected.

**OVERLOAD**: used to set the detector current overload point. When excessive radiation causes the detector to overload, this set point will cause the FAIL light to engage, and the display will be forced to -OL-.

## **Dipswitch (under calibration cover)**

When the calibration cover is removed, a four-pole dipswitch is accessible that can activate or deactivate options. These four options are CAL MODE, LATCH ALARM, RANGE, and SINGLE BEEP.

**Dipswitch 1**: Switching the top **CAL MODE** switch to the right, places the instrument into calibration mode. Parameters can only be changed while the instrument is in calibration mode. Calibration mode also changes the analog output to full-scale so that the full-scale voltage may be set by the ANALOG potentiometer. Calibration mode also slows the response time of the display and increases the accuracy. If the display seems too erratic, leaving this switch in the calibration mode during operation will help. Moving the CAL MODE switch back to the left locks the parameters and disables any further changes.

**Dipswitch 2**: The second switch, **LATCH ALARM**, changes the high alarm to a latching alarm. This switch does not affect the low alarm, which is always non-latching. When switched to the left, the high alarm is non-latching; the alarm automatically turns off when the radiation level drops below the alarm point. When switched to the right, the high alarm light and audio signals are latched until either the LOW ALARM or HIGH ALARM button is pressed.

**Dipswitch 3**: The third switch, **RANGE**, selects the range of the instrument. To select the 0.1- 999.9 <units> range, switch the RANGE switch to the left. To select the 1-9999 <units> range, switch the RANGE switch to the right.

**Dipswitch 4**: Switching the fourth switch to the right places the instrument into **SINGLE-BEEP** mode. This option limits the audio output to a single half-second beep on LOW ALARM and HIGH ALARM. DET FAIL audio output (steady tone) is not limited.

## **Ethernet Output**

The Model 375-10 uses UDP (User Datagram Protocol) for basic communications on an Ethernet network. The software listens on port 5554 for incoming broadcast information. This port *must not* be blocked on your local network (contact your local network administrator for more information). A UDP packet is broadcast every two seconds, transmitting the unit ID number, current reading and alarm status.

## **RS-232 Output**

With the CAL MODE dipswitch in the left position, the Model 375-10 dumps RS-232 data onto pin 4 of the 9-pin connector every two seconds.

An example program, which shows how an IBM compatible PC can be used to collect the data, is given on following page.

The RS-232 data includes the current radiation readings and the current condition of the status lights. The data is presented in the following format:

```
BYTE1
BYTE2
               OR
BYTE3
           \mathbf{X}
BYTE4
BYTE5
BYTE6
BYTE7
           Audio Status
                           =1=on
           High Alarm Status=1=on
BYTE8
BYTE9
           Low Alarm Status =1=on
BYTE10
           Over Range Status=1=on
BYTE11
           Monitor Status
BYTE12
           Error Code
BYTE13
           Carriage Return (ODH)
```

## 9-Pin Remote Data Connector (female sockets)

The 9-pin connector provides output signals from the instrument and input voltage to the instrument. The pin assignments are:

pin1-	+BATTERY
pin2-	GND IN
pin3-	FAIL_L
pin4-	RS232 DUMP
pin5-	ANALOG OUT
pin6-	NA
pin7-	HIGH ALARM_L
pin8-	EXT RESET_L
pin9-	+5VDC OUT

The FAIL and HIGH ALARM digital signal outputs are open drain 2N7002 outputs, able to sink about 50 mA each.

## 9-pin Relays Connector (male pins)

The 9-pin relay connector provides a Form C (common, normally open, and normally closed) contact for the three fail-safe relays of LOW ALARM (alert), HIGH ALARM, and FAIL. The pin assignments are (shown energized):

pin1-	FailNO
pin2-	FailNC
pin3-	AlertCOM
pin4-	AlarmNO
pin5-	AlarmCOM
pin6-	FailCOM
pin7-	AlertNO
pin8-	AlertNC
pin9-	AlarmNC

## **Typical Detector Setup**

#### **Note:**

For proper calibration, the center of the detector crystal is located by the dimple on the instrument's lower, left front-panel and the silk-screened mark on the side panel.

Typical response and set points for the model 375-10 with internal 5.1 x 5.1 cm ( $2 \times 2$  in.) scintillator are as follows:

Operating Voltage: as determined by plateau and <sup>133</sup>Ba response (typically 500-1250 Vdc)

Threshold: 15 mVdc

Calibration Constant: 300 cpm/µR/hr

Dead Time Correction: 2 µsec

Linear Range with DTC:  $100 \mu R/hr - 2000 \mu R/hr$ 

#### Typical Checkpoints:

 $\begin{array}{ll} 100~\mu R/hr\\ 150~\mu R/hr\\ 200~\mu R/hr\\ 500~\mu R/hr\\ 1000~\mu R/hr\\ 1500~\mu R/hr\\ 2000~\mu R/hr \end{array} \quad \text{- dead time correction set point}$ 

#### Note:

An earth grounding wire to the marked connection on the bottom of the Model 375 may be necessary for some sensitive external radiation detectors with a pulse threshold of less than 4 mV to improve noise levels. This is recommended for beta and neutron gas proportional detectors or other similar detectors. It is not necessary for most GM or scintillator detectors.



## **Common Options and Modifications**

#### Removable Lead Shield around Detector

The Model 375-10 may be equipped with a lead shield around the internal detector for better resistance to alarming on low-energy sources. This lead shield may be removed if high-energy-only calibration is not desired. The following test results show the effects of both a shielded and unshielded detector.

	<u>SHIELDED</u>	<u>UNSHIELDED</u>
With <sup>241</sup> Am at 25 mR/hr	5 μR/hr reading above background	250 μR/hr reading above background
With $^{137}\text{Cs}$ at $500\mu\text{R/hr}$	500 μR/hr reading above background	500 μR/hr reading above background

## **Relay Options**

### Internal Circuit-Board-Mounted Relays

A 9-pin connector with male pins provides connection to three fail-safe form C relays, activiated by the LOW ALARM (alert), HIGH ALARM, and instrument FAIL. These contacts are potential-free (non-powered), but can handle 125 Vac at 0.3 A or 30 Vdc at 1 A.

For additional flexibility, additional relay options are available at extra cost:

#### Form C Relay (3 pin connector added) PN4558-036:

This option allows the user to access one set of fail-safe form C contacts (normally open, normally closed, and common), which activate upon HIGH ALARM. This is achieved by using an additional 3-pin connector with male pins, located at the bottom of the instrument. This option

keeps the 9-pin D female connector dedicated for the use of a remote (Model 271 or 272) or RS-232 signal.

#### **RL1 Relay**

The added 3-pin connector has the following connections (shown energized):

Pin 1- normally open (NO)

Pin 2- common

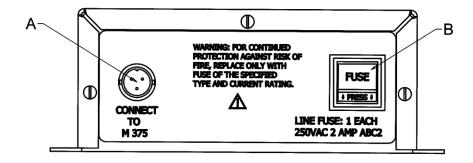
Pin 3- normally closed (NC)

## External Mains (120 or 240 VAC) Alarm Relay Out (using 3 pin connector) PN4558-038:

Allows the use of the 9-pin D female connector for RS-232 or remote use and does not interfere with the internal form C relays.

This option includes a small enclosure connected to the Model 375 via a short cable, that accepts a standard mains power cord (conduit option is 4558-038-1). In an ALARM condition, the mains voltage is relayed to a set of terminals. Only a licensed electrician should install this option.

Figure 1. Mains Relay Box Back Panel.

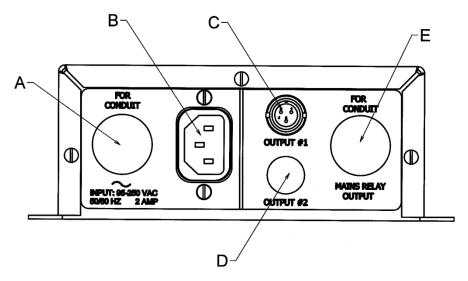


See below for description of noted parts in drawing above.

**A** – connector for cable (Part # 8303-879) that connects the mains relay box to the Model 375.

**B** – Use fuse that is noted in drawing above.

Figure 2. Mains Relay Box Front Panel.



See below for description of noted parts in drawing above.

**A** – conduit connector to the box if necessary.

 ${f B}-{
m AC}$  receptacle (removed if using conduit).

**C** – mains relay output 3-pin connectors.

D – optional extra output.

 $\mathrm{E}$  – relay output for conduit if necessary.

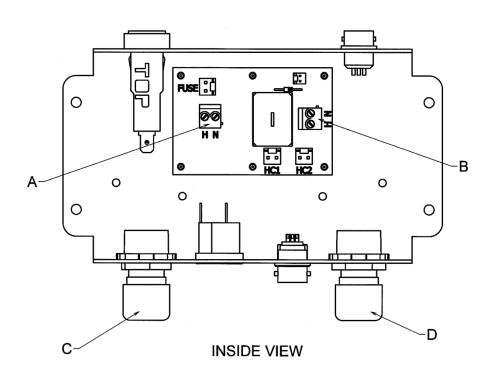


Figure 3. Mains Relay Box Inside View.

See below for description of noted parts in drawing above.

A - 110/220 Vac conduit AC input. "H" = hot and "N" = neutral. For 220 Vac, H = L1 and N = L2.

 ${f B}$  – relay output. "H" = hot and "N" = neutral. For 220 Vac, H = L1 and N = L2.

**C** – optional conduit connector input.

**D** – optional relay output for conduit.

Strobe lights and/or horns are also available through Ludlum Measurements.

## **Ethernet Interface Option**

A 10-BaseT Ethernet interface may be added internally for network reporting, using Ludlum software:

- 4558-098 LMI "Ethernet" Hardware Interface
- 4558-105 LMI "Webpage" Hardware Interface

Either the Ethernet software (1370-055) or the Webpage software (1370-077) must be purchased separately (site-licensed).

## **Time and Date Stamp Option**

#### **Description**:

When an alarm or failure occurs, the Model 375-10 will print the current reading, date, time, and either ALARM or FAIL to the RS-232 port. The Model 375-10 will print once every 30 seconds as long as the alarm or fail condition is present.

#### Setup:

You will need the following: a Model 375-10 instrument, a 1220 40-column printer, and a cable (8303-674).

The printer should be configured at 2400 BPS (baud), no parity, 8 data bits, 1 stop bit, and no handshaking. See printer manual for proper setup instructions.

#### Setting the date and time:

Check the month and day (MMDD) by pressing the LOW ALARM and HIGH ALARM buttons simultaneously. The month and day will be displayed as long as those buttons are pressed. The month and day can be set from 0101 to 1231.

Check the year (YYYY) by pressing the LOW ALARM and CAL CONST buttons simultaneously. The year will be displayed as long as those buttons are pressed. The year can be adjusted from 0000 to 9999.

Check the hours and minutes (HHMM) by pressing the LOW ALARM and DEAD TIME buttons simultaneously. The hours and minutes will be displayed as long as those buttons are pressed. The hours and minutes can be adjusted from 0000 to 2359.

#### **RS-232 Data Format:**

The data will be sent to the RS-232 port as:

Byte 1	0 x	Byte 18	Space (20H)
Byte 2	X X	Byte 19	Н
Byte 3	x OR x	Byte 20	Н
Byte 4	X X	Byte 21	:
Byte 5		Byte 22	M
Byte 6	x 0	Byte 23	M
Byte 7	Space (20H)	Byte 24	:
Byte 8	Space (20H)	Byte 25	S
Byte 9	Space (20H)	Byte 26	S
Byte 10	M	Byte 27	Space (20H)
Byte 11	M	Byte 28	A Space
Byte 12	/	Byte 29	L F
Byte 13	D	Byte 30	A ORA
Byte 14	D	Byte 31	R I
Byte 15	/	Byte 32	M L
Byte 16	Y	Byte 33	Carriage Return (0DH)
Byte 17	Y	Byte 34	Line Feed (0AH)

#### **Example Output:**

0642.1 04/21/95 16:56:24 ALARM 0000.0 04/21/95 08:32:16 FAIL

## **Sigma Alarm Modification Option**

With this option, special firmware allows the Model 375-10 to have a sigma-based alarm point in addition to a regular fixed alarm point. This sigma-based alarm point allows the user to have a floating alarm point that will stay at "x" sigma above the radiation background. As the background changes, the sigma alarm also changes. The sigma alarm, when activated, activates a rapid beeping and activates the HIGH ALARM indicator on the front panel of the Model 375-10.

To set the sigma alarm, one first needs to consult a probability table showing one-sided sigma values. If the sigma alarm (read or set by the LOW ALARM button) is set to 3.0, that setting statistically means that 99.87% of normal background readings would be less than the alarm point. To look at the false alarm rate, it means that 0.13% or 1 out of 769 comparisons would result in a false alarm. Since comparisons are made every second, a setting of 3.0 will result in a false alarm about every 13 minutes. Similarly, a setting of 5.0 would result in a false alarm every 38 days. To actually calculate the sigma alarm point, it is necessary first to determine the background radiation level in cps (counts per second). The sigma alarm point is then BKGND + (x sigma \* square root of BKGND).

The HIGH ALARM has *not* been changed; it is still a fixed alarm point and will be activated when the radiation level exceeds that set point. This feature allows the sigma alarm to trigger quickly if a small amount of radiation is present, and allows the fixed alarm to warn that the background radiation is too high. Since the sigma alarm is allowed to rise if the background rises, the HIGH ALARM is necessary to have an absolute value or ceiling for the radiation level. The time constant for the background radiation level and the displayed radiation reading is 20 seconds. The sigma alarm is not activated until 60 seconds after the Model 375-10 is turned ON, in order to allow the Model 375-10 to accumulate a stable background radiation reading.

Two other changes were made to the Model 375-10. The first change was to deactivate the LOW ALARM indicator. Both the sigma-based alarm (set by the LOW ALARM button) and the fixed alarm (HIGH ALARM button) trigger the HIGH ALARM indicator. The second change was to lower the detector loss-of-count time frame to 15 seconds. This change means that the DET FAIL indicator is activated if no pulses are received from the radiation detectors in 15 seconds. Since the sigma alarm is most useful for scintillation detectors that have several hundred pulses per minute, this change allows a faster determination of detector failure.

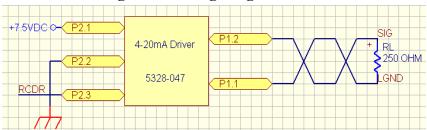
## 4 to 20 mA Isolated Output Driver Option

#### 4 - 20 mA Driver (Isolated) Modification Kit Part Number 4558-104

This circuit may be added to the Model 375-10 analog output, providing an isolated 4 to 20 mA output capability. The circuit board (LMI Part Number 5396-754) accepts an analog input, varying between 0 and 5.00 volts, yielding a current output of 4 to 20 mA.

The circuit has an internal loop supply, generating +12 Vdc from the RAWDC of the Model 375-10. It is designed for a two-wire configuration, with one conductor carrying the 4-20 mA current signal and the second conductor providing a return (isolated loop ground). See Wiring Diagram, Figure 4 (below).

Figure 4: Wiring Diagram.



Decade	"Base" Display	mA Value
0	0.1	4 mA
1	1	7.2 mA
2	10	10.4 mA
3	100	13.6 mA
4	1000	26.8 mA
5	10,000	20 mA

mA value =  $4 \text{ mA} + (3.2 \text{ mA} * \text{Decade}) + 3.2 \log \text{ (display reading/base)}$ 

Display reading = 
$$10^{\frac{mA \text{ value} - 4 - (8.2 * decade)}{8.2}} * base$$

#### **SPECIFICATIONS**

Power Required: 7.5 Vdc at 100 mA, minimum  $V_{in} = 5.5 \text{ V}$  and

maximum V<sub>in</sub>=15 V

**Terminating Resistor**: 250 ohm

#### **Model 375-10 Recorder Output Connections (9-pin D-sub connector)**

Pin 5 is "SIG", current output (was voltage output). Pin 6 is "LGND", isolated loop return or loop ground.

#### **Board Header Pinout**

- P1-1) Loop GND (Isolated)
- P1-2) 4-20 current output (Isolated)
- P2-1) +7.5 Vdc, RAWDC from main circuit board number 5396-160 (may range from +5.5 to 15 Vdc)
- P2-2) GND
- P2-3) RCDR voltage in or analog input (0-1.25VDC).

#### **CALIBRATION**

Apply 0 counts or RESET the Model 375-10.

Check for a voltage of  $1.00 \text{ V} \pm 5\%$  across Rterm, typically a 250 ohm (V = 0.004 X Rterm) terminating resistor. The resistor should be placed between Pin 5 (the 4-20 mA output) and Pin 6 (loop ground).

#### Note:

Loop ground is isolated from instrument ground.

Now apply a full-scale meter reading to the analog input, or move the CAL dipswitch to the right. The voltage at full-scale must be set to  $5.00~\rm V$   $\pm 0.1~\rm V$  between the analog input and instrument ground.

#### Note:

Instrument ground is not the same as loop ground.

Adjust the SPAN trimmer, R5, until the voltage across the 250-ohm terminating resistor is  $5 \text{ V} \pm 5\%$  (V = .020 X Rterm).



## **Safety Considerations**

#### **Environmental Conditions for Normal Use**

Indoor use only

No maximum altitude

Temperature range of -20 to 50 °C (5 to 122 °F); may be certified for operation from -40 to 65 °C (-40 to 150 °F)

Maximum relative humidity of less then 95% (non-condensing)

Mains supply voltage range of 100-240 Vac, 50/60Hz single phase (less than 150 mA typical, 1 amp max) to wall-mounted DC adapter supplying 9-12 Vdc

Maximum transient voltage of 1500 Vac

Installation Category II (Overvoltage Category as defined by IEC 1010-1) Pollution Degree 2 (as defined by IEC 664)

## **Cleaning Instructions and Precautions**

The Model 375-10 may be cleaned externally with a damp cloth, using only water as the wetting agent. Do not immerse the instrument in any liquid. Observe the following precautions when cleaning:

- 1. Turn the instrument OFF and disconnect the instrument power cord.
- 2. Allow the instrument to sit for one minute before cleaning.

## **Warning Markings and Symbols**

#### Caution!

The operator or responsible body is cautioned that the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by Ludlum Measurements, Inc.

## The Model 375-10 is marked with the following symbols:



**DIRECT CURRENT (DC)** (IEC 417, No. 5032) - designates an input receptacle that accommodates a power cord intended for connection to DC voltages. This symbol appears on the side panel.



**PROTECTIVE CONDUCTOR TERMINAL** (per IEC 417, No. 5019) – designates the central grounding point for the safety ground. This symbol is visible inside the chassis.



**CAUTION** (per ISO 3864, No. B.3.1) – designates hazardous live voltage and risk of electric shock. During normal use, internal components are hazardous live. This instrument must be isolated or disconnected from the hazardous live voltage before accessing the internal components. This symbol appears on the front panel. **Note the following precautions:** 

#### Caution!:

Do no touch the circuit board in the calibration window due to possible electric shock.

#### Warning!

The operator is strongly cautioned to take the following precautions to avoid contact with internal hazardous live parts that are accessible using a tool:

- 1. Turn the instrument power OFF and disconnect the power cord.
- 2. Allow the instrument to sit for one minute before accessing internal components.



The "crossed-out wheelie bin" symbol notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol is placed near the DC receptacle. See section 8, "Recycling," for further information.



The "CE" mark is used to identify this instrument as being acceptable for use within the European Union.

## **Electrical Safety Precautions**

#### Warning!

Please follow the instructions below. If you do not, a potentially hazardous situation could develop, which could result in death or serious personal injury.

- Do not expose the unit to rain or an environment where it may be splashed by water or other liquids, as doing so may result in fire or electric shock.
- Use the unit only with the voltage specified on the unit. Using a voltage higher than that which is specified may result in fire or electric shock.
- Do not cut, kink, otherwise damage nor modify the power supply cord. In addition, avoid using the power cord in close proximity to heaters, and never place heavy objects – including the unit itself – on the power cord, as doing so may result in fire or electric shock.
- Avoid installing or mounting the unit or its power supply in unstable locations, such as a rickety table or a slanted surface. Doing so may result in the unit falling down and causing personal injury and/or property damage.

#### **Caution!**

Verify instrument voltage input rating before connecting to a power converter. If the wrong power converter is used, the instrument and/or power converter could be damaged.

## Replacement of Main Fuse (Side Panel)

#### Warning!

For continued protection against risk of fire, replace only with fuse of the specified type and current rating!

## **Battery Replacement**

#### Warning!:

Only certified technicians or calibration personnel should replace battery.



## **Calibration**

## **High Voltage**

The high voltage is adjustable from 450-2500 Vdc using the HV potentiometer located under the calibration cover. The internal scintillation detector usually requires a voltage of 500-1250 Vdc. Ensure that the high voltage is checked with a high impedance (≥1000 megohm) voltmeter only. A high voltage checkpoint is located next to the HV potentiometer.

#### **Instrument Calibration Parameters**

The calibration parameters, LOW ALARM, HIGH ALARM, CAL CONST, and DEAD TIME can only be changed while in calibration mode. Switch the top dipswitch CAL MODE to the right to switch into calibration mode. Changing any parameter is done by holding down the parameter key and pressing the up or down arrow buttons. Any parameter can be set in the range of 0.1 to 9999. If a parameter is changed, the instrument will beep to confirm the saving of the parameter, and then return to displaying the current radiation level.

The calibration constant (CAL CONST) is set when the detector is exposed to a "low" radiation field. A "low" radiation field in this case is defined as a field where dead time losses do not exceed 5%. The calibration constant is usually given for a certain detector. A Ludlum Model 133-4 detector, for example, has a calibration constant of approximately 150 cpm/mR/hr. Once the calibration constant is set and checked at a low radiation field, the dead time correction can be set.

The dead time correction (DEAD TIME) is set when the detector is exposed to a "high" radiation field. A "high" radiation field in this case is defined as a field where dead time losses exceed 30%. The dead time correction will elevate the ratemeter reading to account for counts arriving at the detector during the detector's dead time. GM tubes typically have long dead times from 50-150 microseconds. Neutron and scintillation detectors generally have short dead times of 1-5 microseconds.

#### Note:

Once parameters are set, it is important to remember to switch the CAL MODE switch back to the left. This action protects the parameters from inadvertent changes.

## **Analog Output**

The analog output is a five-decade logarithmic voltage-out. The maximum voltage-out while under primary power is 6 V. The maximum voltage out while under battery backup power is 4.5 V. When the CAL MODE dipswitch is set to the right, the analog output goes full-scale (as in a DET FAIL condition). The five decades are:

```
0.1 <units> - 1.0 <units>
1 <units> - 10 <units>
10 <units> - 100 <units>
100 <units> - 1000 <units>
1000 <units> - 10000 <units>
```

When the CAL MODE dip switch is switched to the right, the analog output goes to full scale. The analog output goes to full scale during a DET FAIL condition.

### **Discriminator**

The DISC potentiometer located under the calibration cover is used to set the threshold for pulses coming from the detector. The desired pulse threshold depends on the type of detector used. It is adjustable from 2.0 mVdc to 100 mVdc.

## **Battery Charge**

The potentiometer labeled BAT, located under the calibration cover, is used to set the backup battery, trickle-charge voltage. This is typically set to 6.9 Vdc with the battery disconnected.

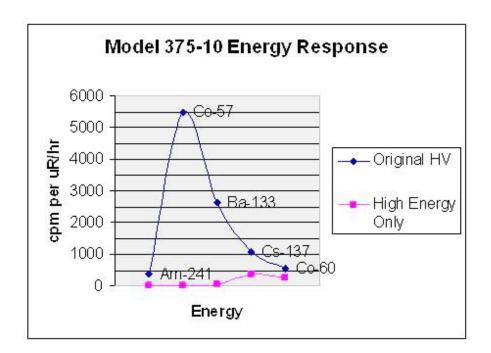
## **Detector Calibration**

The internal sodium iodide (NaI) detector is energy dependent, meaning the detector will not respond the same to like energies of photons and gamma rays.

Normally, the instrument is calibrated to have a good low-energy response to <sup>241</sup>Am (59 keV).

Optionally, a special calibration is performed to reduce the response to low-energy medical isotopes. By lowering the high voltage from typical operation (approximately 100-150 volts), energies below <sup>131</sup>I (364 keV) can almost be completely ignored. This provides an advantage in medical environments where normal detector response would result in frequent false alarms. This special calibration has little effect on upper-energy photons. In addition, a thin (0.081 cm {0.032 in.}) lead shield may be added around the detector to provide additional rejection of low-energy photons.

For further details on detector calibration, refer to the calibration certificate supplied with the detector and the energy graph displayed below.





## Recycling

udlum Measurements, Inc. supports the recycling of the electronics products it produces for the purpose of protecting the environment and to comply with all regional, national, and international agencies that promote economically and environmentally sustainable recycling systems. To this end, Ludlum Measurements, Inc. strives to supply the consumer of its goods with information regarding reuse and recycling of the many different types of materials used in its products. With many different agencies – public and private – involved in this pursuit, it becomes evident that a myriad of methods can be used in the process of recycling. Therefore, Ludlum Measurements, Inc. does not suggest one particular method over another, but simply desires to inform its consumers of the range of recyclable materials present in its products, so that the user will have flexibility in following all local and federal laws.

The following types of recyclable materials are present in Ludlum Measurements, Inc. electronics products, and should be recycled separately. The list is not all-inclusive, nor does it suggest that all materials are present in each piece of equipment:

Batteries Glass Aluminum and Stainless Steel
Circuit Boards Plastics Liquid Crystal Display (LCD)

Ludlum Measurements, Inc. products, which have been placed on the market after August 13, 2005, have been labeled with a symbol recognized internationally as the "crossed-out wheelie bin." This notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding; each material must be separated. The symbol will be placed near the DC receptacle, except for portable equipment where it will be placed on the battery lid.

The symbol appears as such:



## **Parts List**

	Reference	Description	Part Number
Model 375-10 Digital Wall-Mount Area Monitor	UNIT	Completely Assembled Model 375-10 Area Monitor	48-3443
Main Board, Drawing 558 x 1	BOARD	Completely Assembled Main Circuit Board (common to all)	5558-001
CRYSTAL	Y211	6.144 MHZ	01-5262
CAPACITORS	C1-C2 C3 C4 C5-C6 C7 C8 C9-C11 C12-C21 C22-C23 C24-C33 C35 C36 C37 C38 C39-C40 C41-C43 C44-C53 C54 C55-C56 C57 C201	100μF, 16V 0.1μF, 25V 100μF, 16V 10μF, 25V 100μF, 16V 10μF, 25V 100μF, 16V 0.1μF, 500V 0.01μF, 3kV 0.1μF, 500V 100ρF, 100V 10μF, 25V 100μF, 16V 10μF, 25V 10μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V 0.1μF, 25V	04-5794 04-5744 04-5794 04-5728 04-5794 04-5794 04-5794 04-5696 04-5762 04-5696 04-5743 04-5728 04-5743 04-5728 04-5794 04-5728 04-5655 04-5744 04-5655 04-5744 04-5787 04-5655

	Reference	<u>Description</u>	Part Number
	C211	27pF, 100V	04-5658
	C221	100μF, 16V	04-5794
	C222	27pF, 100V	04-5658
	C301-C303	10μF, 25V	04-5655
	C401	100μF, 16V	04-5794
	C441-C442	100μF, 16V	04-5794
	C531	0.047µF, 16V	04-5729
	C541-542	10μF, 25V	04-5655
	C543	2700μF, 35V	04-5621
	C611	10μF, 25V	04-5655
	C711-C12	10μF, 25V	04-5655
	C721	10μF, 25V	04-5655
	C722	0.001µF, 100V	04-5659
	C731	100pF, 3kV	04-5735
TRANSISTORS	Q1-Q3	2N7002L	05-5840
	Q4	CMXT3904TRLF	05-5888
	Q5	CMXT-3906TRLF	05-5890
	Q6	CMXT3904TRLF	05-5888
	Q7	2N7002L	05-5840
	Q151-Q154	2N7002L	05-5840
	Q321-Q322	2N7002L	05-5840
	Q331	MJD200RLG	05-5844
	Q431	2N7002L	05-5840
VOLTAGE REGULATOR	VR341	LT1129CQ-5	06-6372
INTEGRATED	U2	MAX985EUK+T	06-6459
CIRCUITS	U3	LT1304CS8	06-6394
	U4	ICL7660SCBAZ	06-6437
	U5	TCM810LVNB713	06-6424
	U31	SA08-11EWA	07-6389
	U32	KB-2785YW	07-6371
	U41	KB-2685EW	07-6400
	U111	ICM7218CIQI-LFT	06-6311
	U131	SA08-11EWA	07-6389
	U201	MAX220ESE+T	06-6329
	U231	SA08-11EWA	07-6389
	U232	KB-2785YW	07-6371
	U233	SA08-11EWA	07-6389
	U241	KB-2685EW	07-6400
	U251	TLC372IDR	06-6290

	Reference U321 U331 U411 U521 U531 U611 U711	Description M24C02-WMN6TP ICL7663SCBAZA-T P89V51RD2FA CD74HC4538M96 OPA2343UA2K5 MAX985EUK+T LM285DR-1-2	Part Number 06-6299 06-6302 06-6303 06-6297 06-6582 06-6459 05-5845
DIODES	CR1 CR2 CR3 CR4-CR5 CR6 CR7-CR10 CR11 CR12 CR13-CR14 CR15 CR16 CR17-CR21 CR22-CR31 CR32 CR33-CR34 CR35 CR36 CR38 CR341-CR342	CMSH1-40M P0640SCMCLRP MMBD914LT1G US1M-E3 P0640SCMCLRP US1M-E3 P0640SCMCLRP MMBD914LT1G US1M-E3 CMSH1-40M MMBD914LT1G P0080SC CMPD2005SLF CMSH1-40M CMPD2005SLF CMSH1-40M P0080SC US1M-E3 CMSH1-40M	07-6411 21-9028 07-6353 07-6530 21-9028 07-6530 21-9028 07-6353 07-6530 07-6411 07-6353 21-9004 07-6468 07-6411 21-9004 07-6530 07-6530 07-6530
LED	DS11	KB-2550SGD	07-6370
SWITCHES	S001 S101 S201 S301 S501 S511 S512 SW1	ALERT POINT ALARM POINT CALIBRATION CONSTANT DEADTIME CORRECTION DOWN UP OPTION DIPSWITCH POWER	08-6728 08-6728 08-6728 08-6728 08-6728 08-6728 08-6709 08-6840
POTENTIOMETER	R13 R16 R523	1M, BAT CHG ADJ 1M, HV ADJ 1M, OVLD ADJ	09-6778 09-6778 09-6778

Model 375-10	Technical Manual	Section 9
10100001 37 3-10		O <del>C</del> UIUI 9

	R535	200K, THR ADJ	09-6949
	R537	5K, RCDR	09-6849
RESISTORS	R1-R4	301ohm, 1%, 250mW	12-7863
	R5-R6	1M, 1%, 250mW	11-7251
	R7	4.75M, 1%, 250mW	12-7995
	R8	500M, 2%, 3kV	12-7031
	R9	562K, 1%, 125mW	12-7929
	R10	500M, 2%, 3kV	12-7031
	R11	100ohm, 1%, 250mW	12-7840
	R12	301ohm, 1%, 250mW	12-7863
	R14	165K, 1%, 250mW	12-7877
	R15	1M, 1%, 250mW	11-7251
	R17	2.2ohm, 5%, 250mW	12-7932
	R18	82.5K, 1%, 250mW	12-7849
	R19-R22	2.2ohm, 5%, 250mW	12-7932
	R23	100K, 1%, 250mW	12-7834
	R24	1M, 1%, 250mW	11-7251
	R25	10ohm, 1%, 125mW	12-7836
	R26	100ohm, 1%, 100mW	12-7142
	R27	100k, 5%, 333mW	12-7747
	R41	2.2ohm, 5%, 250mW	12-7932
	R42	60.4ohm, 1%, 250mW	12-7962
	R141	2.2ohm, 5%, 250mW	12-7932
	R142	60.4ohm, 1%, 250mW	12-7962
	R151-R152	100K, 1%, 250mW	12-7834
	R201	24.3K, 1%, 250mW	12-7867
	R241	2.21K, 1%, 250mW	12-7835
	R251	10K, 1%, 250mW	12-7839
	R252	24.3K, 1%, 250mW	12-7867
	R253	82.5K, 1%, 250mW	12-7849
	R331	1K, 1%, 250mW	12-7832
	R332	165K, 1%, 250mW	12-7877
	R341	2.2ohm, 5%, 250mW	12-7932
	R431	1K, 1%, 250mW	12-7832
	R421-R422	100K, 1%, 250mW	12-7834
	R432	1M, 1%, 250mW	11-7251
	R531	10K, 1%, 250mW	12-7839
	R532	100K, 1%, 250mW	12-7834
	R533	10K, 1%, 250mW	12-7839
	R534	2.21K, 1%, 250mW	12-7835
	R611	47.5K, 1%, 250mW	12-7872
	R621	4.75K, 1%, 250mW	12-7858
	R622	10K, 1%, 250mW	12-7839
	R623	1K, 1%, 250mW	12-7832

	Reference	Description	Part Number
	R631	47.5K, 1%, 250mW	12-7872
	R713-R714	10K, 1%, 250mW	12-7839
	R721	10K, 1%, 250mW	12-7839
	R722	165K, 1%, 250mW	12-7877
	R723	1K, 1%, 250mW	12-7832
	R724	4.75K, 1%, 250mW	12-7858
	R732-R733	100K, 1%, 250mW	12-7834
	R735	10K, 1%, 250mW	12-7839
RESISTOR NETWORK	RN411	220K	12-7831
CONNECTOR	P1	RAPC712	13-8445
	P2	640457-3 BAT	13-8165
	P3	FRJAE-468 LF	21-9007
	P4	9 PIN D CONN-747197-4	13-8364
	P5	640456-3 MTA 100X4 ETHERNI	EΤ
			13-8088
	P6	747020-2 9 PIN D FEMALE	13-8555
	P7	640456-3 MTA 100X3 4-20mA	13-8081
	P8	640457-4 MTA 100X4RA SONAI	ERT
			13-8089
	P9	640456-3 MTA 100X3 4-20mA	13-8081
	P10	640457-2 MTAX2RA ALARM OU	JT
			13-8147
INDUCTORS	L1	1Kohm	21-9008
	L3-L4	2700ohm	21-9009
	L8	2700ohm	21-9009
	L9	1Kohm	21-9008
	L411	220µHY	21-9678
RELAY	RL1-RL3	G6K-2FY DC5	22-9332
TRANSFORMER	T1	32377R	21-9925
MISCELLANEOUS	*	SOCKET 44P PLCC	06-6613
	S2	SHIELD-M4500 PREAMP	7436-142
	U1	RABBIT RCM 3700	23110915
	W1	COAX, WIRE	*
	W3-W5	WIRE	*
	TP1-TP3	COAX, WIRE	*
	-	,	

	<u>Reference</u>	Description	Part Number
EXTG Board,			
Drawing 396 × 581	BOARD	Completely Assembled	
		EXTG Circuit Board	5396-581
CAPACITORS	C1	0.1uF, 25V	04-5744
	C2	4.7uF, 25V	04-5653
	C3	10uF, 25V	04-5655
	C4	4.7uF, 25V	04-5653
	C5	10uF, 25V	04-5655
	C6	68uF, 10V	04-5654
INTEGRATED	U1	RCM3700 Microprocessor	2310915
CIRCUITS	U2	MAX220	06-6329
CONNECTOR	P1	640456-3 MTA100	13-8081
Voltage Divider Board,			
Drawing 2 × 359	BOARD	Completely Assembled Voltage Divider Board	5002-571
CAPACITOR	C111	0.01uF, 2KV	04-5525
RESISTORS	R001-R004	4.75 MEG, 1/8W, 1%	12-7995
	R011-R013	4.75 MEG, 1/8W, 1%	12-7995
	R101-R104	4.75 MEG, 1/8W, 1%	12-7995
	R111	10 MEG, 1/8W, 1%	12-7996
PHOTOMULTIPLIER	*	M 44-10-18 GMMA SCIN	47-3442
TUBE	V001	TU/SKT-PM2"	
		W/SHRT TUBE	4002-861
	*	PM TUBE -2"	
Chassis Wiring		B51D08W	01-5761
Diagram, Drawing			
396 × 596			
AUDIO	DS1	TXC-V86-515-Q	21-8802
MISCELLANEOUS	B1	BATTERY-PS630	21-9705
	F1	RUEF110, 1.1A, 30V	21-8989
		• • •	

Ludlum Measurements, Inc. Page 9-6 June 2025

	<u>Reference</u>	<u>Description</u>	Part Number
	*	CBL-MODEL 375 ETHERNET T	ГО МТА
	al.	NODEL ATT 10 DEFELLING OUT	8396-932
	*	MODEL 375-10 DET LEAD SHI	ELD (optional) 7396-837
INTERNAL DETECTOR	* MODEL	44 40 40 C AND LA CCD 77711 I A7770	D (ON ODI)
INTERIME DETECTOR	* MODEL	44-10-18 GAMMA SCINTILLATO	` ,
			47-3442



## **Drawings and Diagrams**

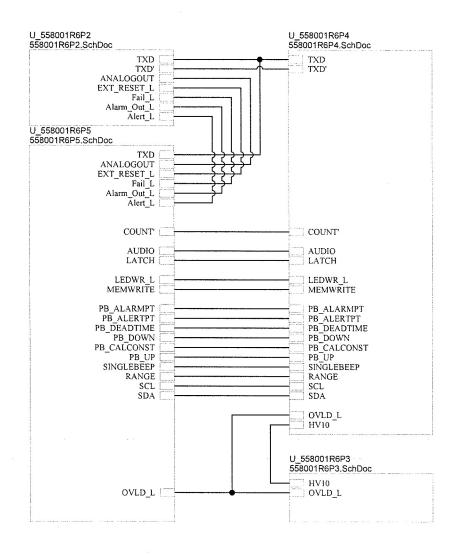
Main Circuit Board, Drawing 558 x 1 (5 sheets)

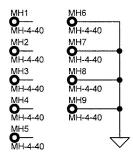
Main Circuit Board Component Layout Drawing 558 x 2 (2 sheets)

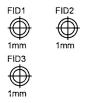
EXTG Circuit Board, Drawing 396 × 581 EXTG Circuit Board Component Layout, Drawing 396 × 582

Voltage Divider Board, Drawing 2 × 359 (2 sheets)

Wiring Diagram, Drawing 396 × 596







2

2

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Drawn: CKB	10/27/2014	Title: MAIN BOAR	D			
Design: RSS	10/22/2010	Model: 375				
Board#: 5558-001						
Approve: 255	1784817	Sheet: 1 of 5	Series	Sheet		

Rev: 6

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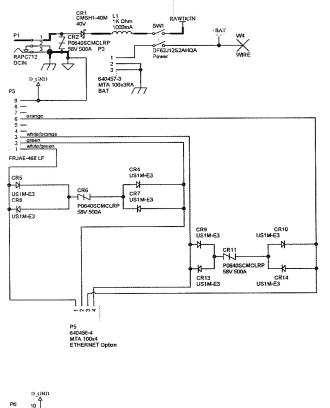
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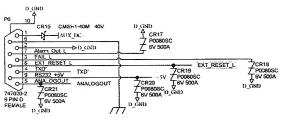
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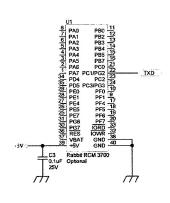
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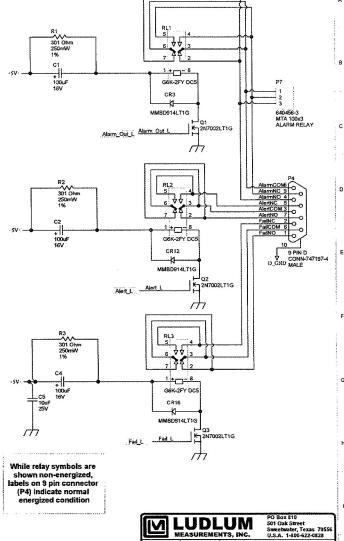


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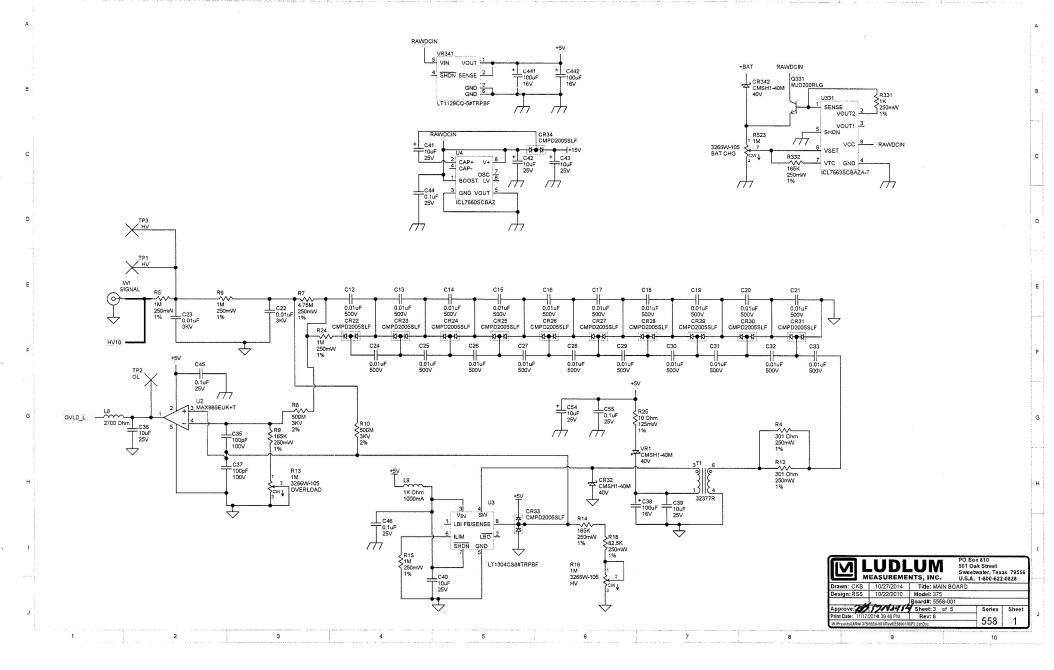


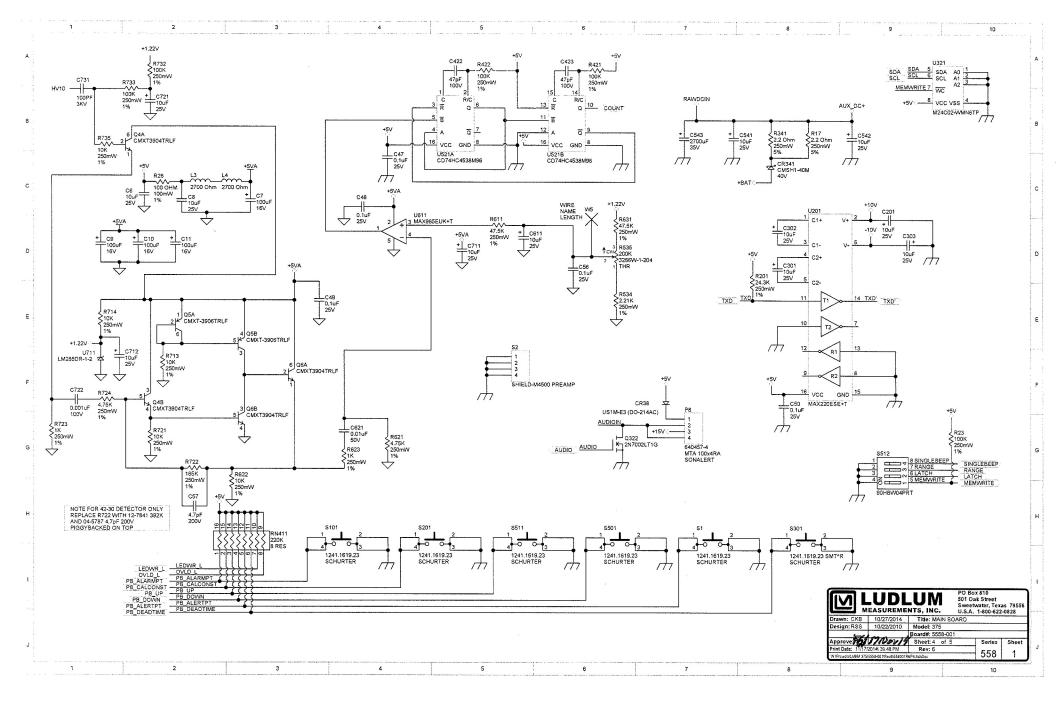


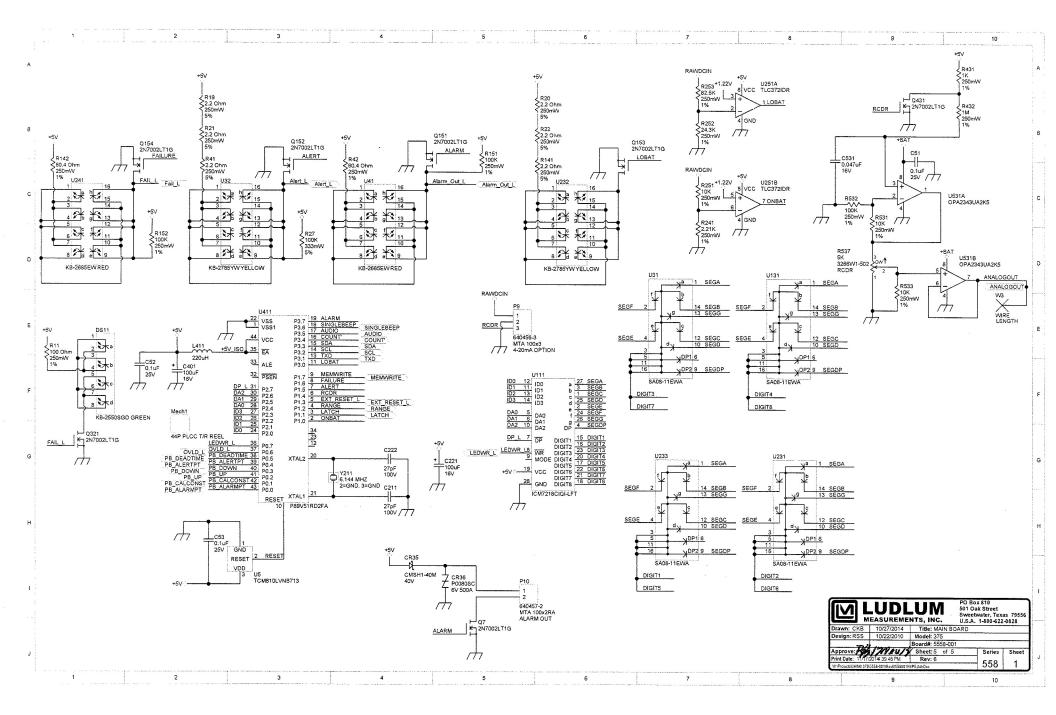
MEASUREMENTS, INC. rawn: CKB | 18/27/2014 | Title: MAIN BOARD besign:RSS 10/22/2010 Model: 375 Board#: 5558-001

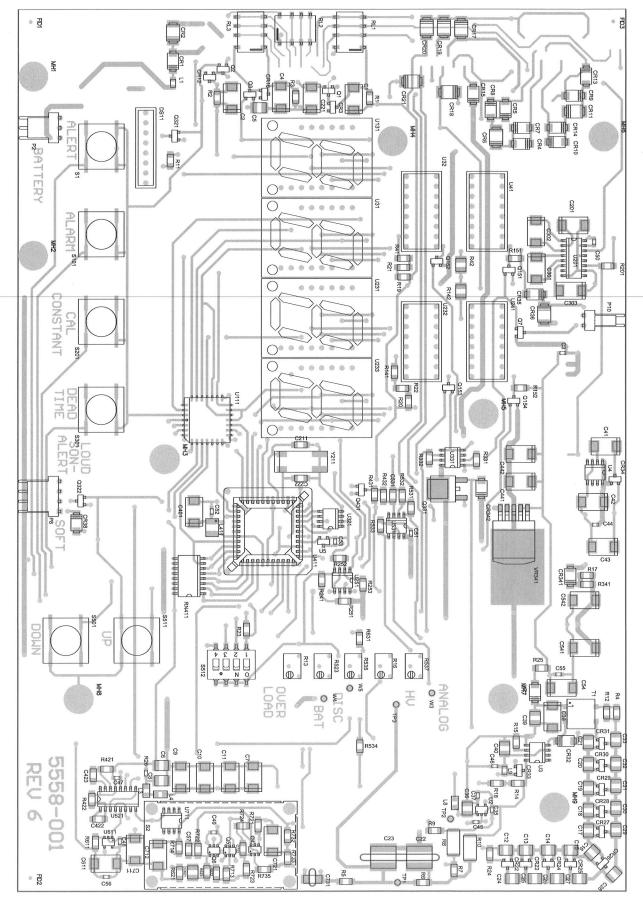
558

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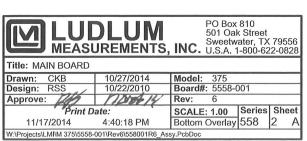


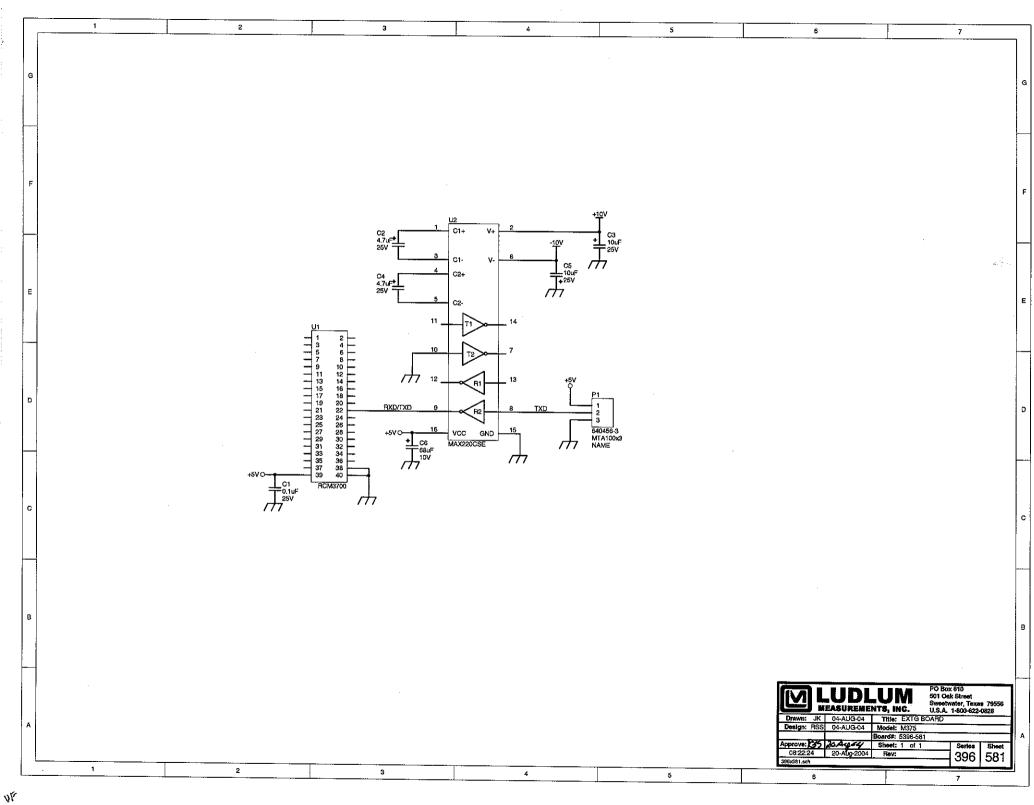


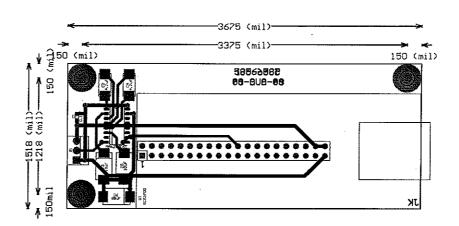






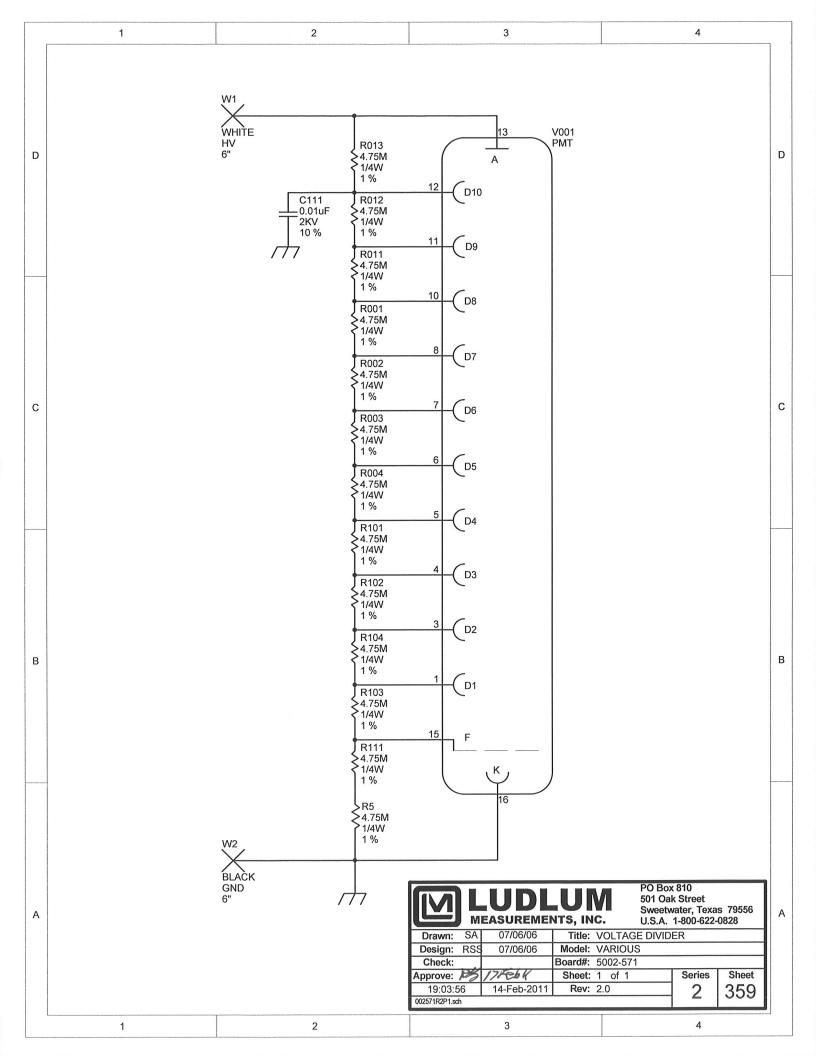


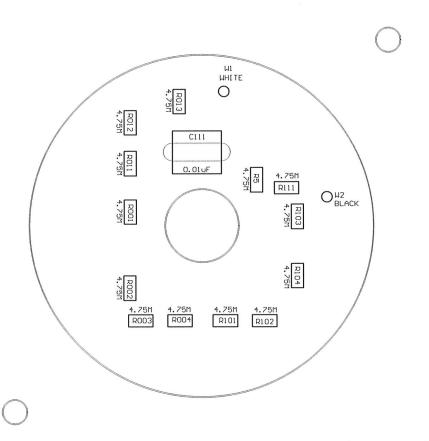




Draw	n:	JK	04-AUG-04	Title:			
Desig	n:	RSS	04-AUG-04	EXTG BOARD			
				Model:	M375		
Approv	e:	P55	20 Hay 04	Board#:	5396-581		
Layer:	Book	dimenay	<i>v</i>	Rev:		Series	Sheet
Mech.1 Mech.2	MID	(			F 4.55	396	582
Mech.3 Mech.4	08	3:22:44	20-Aug-2004	SCAL	E: 1.00	1230	30Z
bs396581	.pcb						

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Drawr	n: SA	07/06/06	Title:		
Design	n: RSS	07/06/06	VOLTAGE DIVIDER		
			Model: VARIOUS		
Approv	e: <i>R55</i>	17Eb11	<b>Board#:</b> 5002-571		
Layer: Mech.1			<b>Rev:</b> 2.0	Series	Sheet
IVICCI1.1	MID:		SCALE: 2.16	2	350
	19:03:36	14-Feb-2011	30ALL. 2.10	_	
002571R2	2X1.Pcb				

